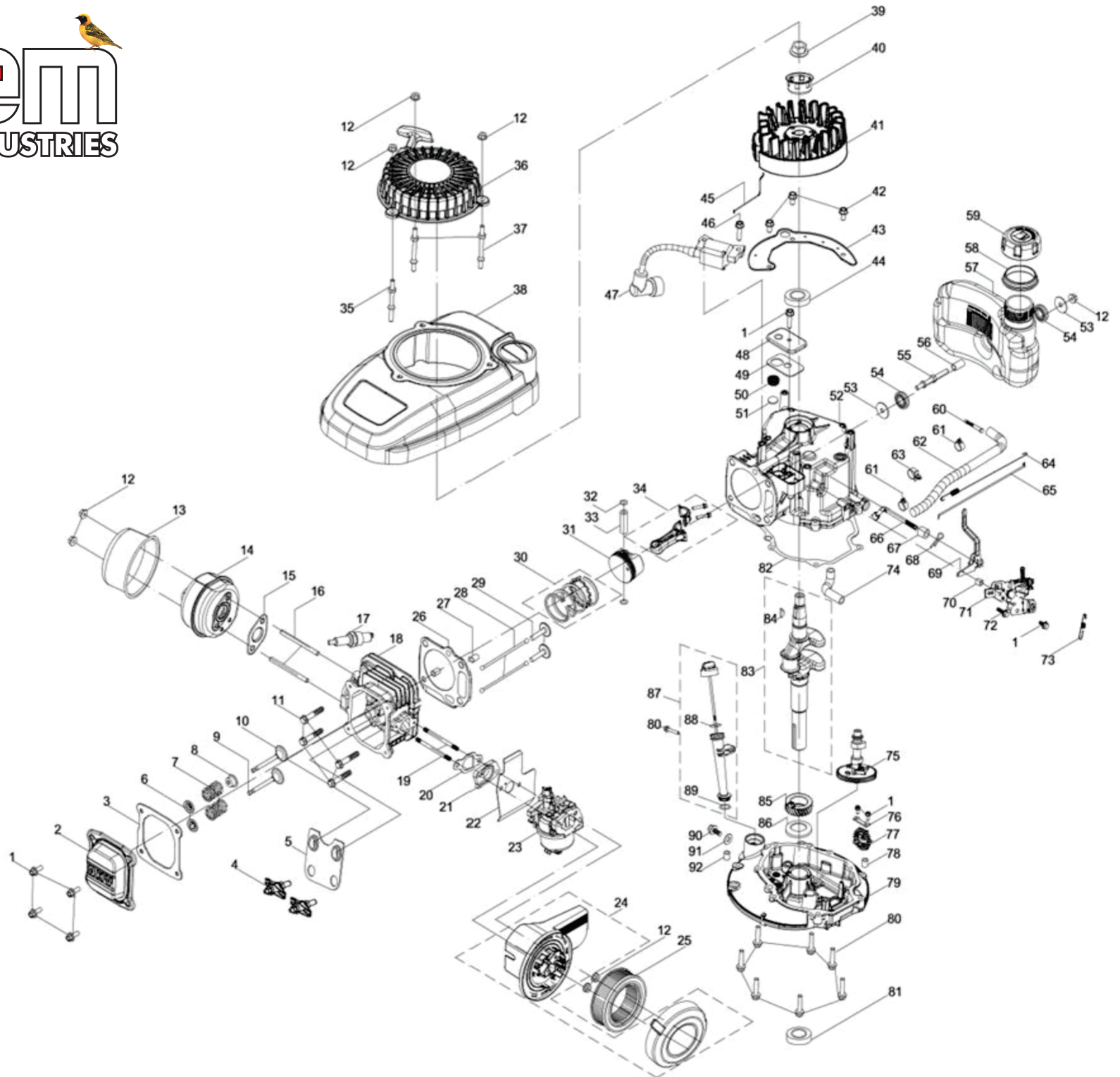




XT140

Part Illustrations



#	Description	Qty	TANDEM NUMBER
1	Bolt, M6×14	8	
2	Valve Cover	1	1609-002308
3	Gasket, Valve Cover	1	1601-090229
4	Rocker Arm Assembly	2	1609-015400
5	Rocker Arm Base	1	1609-015406
6	Valve Spring Seat	2	1601-015711
7	Valve Spring	2	1601-015703
8	Intake Valve Seal	1	1609-001572
9	Exhaust Valve	1	1609-015702
10	Intake Valve	1	1609-015701
11	Bolt, M8×54	4	
12	Nut, M6	8	
13	Muffler Guard	1	1609-018040
14	Muffler	1	1609-018000
15	Gasket, Muffler	1	1609-018007
16	Stud, M6×76	2	
17	Spark Plug	1	
18	Cylinder Head	1	1609-001122
19	Stud, M6×87	2	
20	Gasket, Carburetor Insulator	1	1601-017107
21	Insulator	1	1601-017112
22	Gasket, Carburetor	1	1609-017182
23	Carburetor	1	1609-017100
24	Air Filter Assembly	1	
25	Air Filter Element	1	1609-416101
26	Gasket, Cylinder Head	1	1601-009022
27	Pin, φ10×16	2	
28	Push Rod	2	1601-015321
29	Tappet	2	1609-015002
30	Piston Ring Set	1	1609-001310
31	Piston	1	1609-013101
32	Circlip	2	1601-013105
33	Piston Pin	1	1601-013102
34	Connecting Rod Assembly	1	1609-013220
35	Stud, M6×73	1	
36	Recoil Starter	1	1609-021500
37	Stud, M6×75	2	
38	Blower Housing	1	1609-021530
39	Nut, M14×1.5	1	
40	Starter Cup	1	
41	Flywheel	1	1609-082150
42	Bolt, M6×10	3	
43	Shield	1	
44	Oil Seal, φ20×φ42×7	1	1609-110502
45	Choke Lever	1	
46	Bolt, M6×25	1	

47	Ignition Module	1	1609-081200
48	Breather Cover	1	
49	Gasket, Oil Filter	1	
50	One-way Valve Spring	1	
51	Breather Valve	1	
52	Crankcase	1	
53	Washer, φ6.5×1.5×φ25	2	
54	Damping Pad	2	
55	Stud, M6×68	1	
56	Bush, φ6.5×φ10×19	1	
57	Fuel Tank	1	1609-061110
58	Damping Pad	1	
59	Fuel Cap	1	1609-061120
60	Fuel Filter	1	1609-061160
61	Clamp	2	
62	Fuel Hose, φ6.3×φ12.5×260	1	1609-299970
63	Clip	1	
64	Idle Spring	1	1609-024603
65	Throttle Linkage	1	1609-024604
66	Governor Gear Shaft	1	1601-024640
67	Oil Seal, φ6×φ11×4	1	1609-110500
68	Cotter Pin	1	
69	Governor Lever	1	
70	Bush, φ6.5×φ10×24	1	
71	Governor Gear Bracket Assembly	1	
72	Bolt, M6×35	1	
73	Governor Spring	1	1609-024602
74	Breather Hose	1	1609-012104
75	Camshaft	1	
76	Governor Gear Mounting Plate	1	
77	Governor Gear	1	1609-024620
78	Pin, φ7×14	1	
79	Crankcase Cover	1	
80	Bolt, M6×28	8	
81	Oil Seal, φ25×φ38×7	1	1609-110302
82	Gasket, Crankcase	1	1609-090208
83	Crankshaft	1	1609-013230
84	Woodruff Key	1	1601-091606
85	Drive Timing Gear	1	1609-013222
86	Washer, φ25.4×1×φ34	1	
87	Dipstick	1	1609-014301
88	O-Ring, Dipstick	1	
89	O-Ring, Dipstick	1	
90	Earth Bolt	1	1609-021521
91	Washer, φ10×1.5×φ16	1	
92	Pin, φ9×14	1	